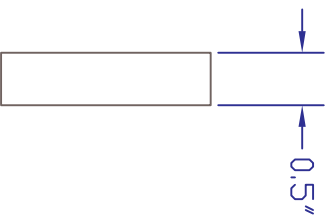
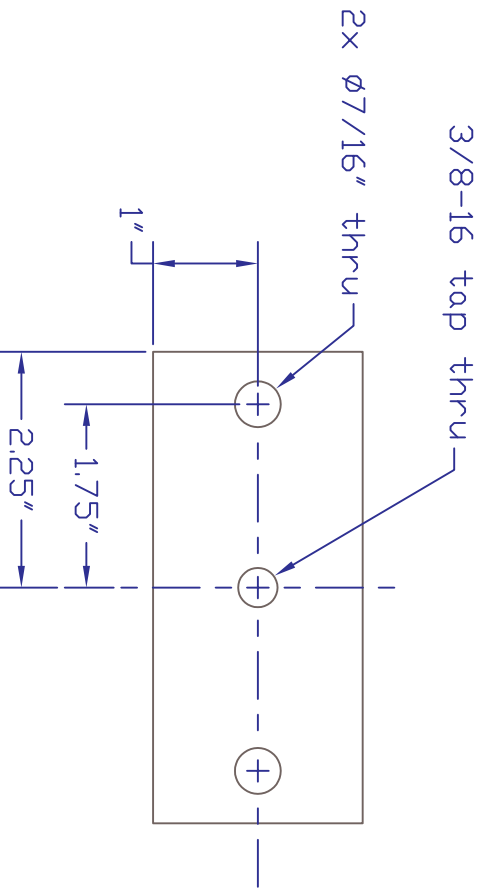



REV	Description	Date	Appr.
A	Initial Release	4/4/11	
B	Added bright zinc finish	7/21/11	



NOTES:

1. Material: steel, bright zinc-plated
2. Tolerances $\pm 0.05"$
3. Adapter plate attaches to 1.5" sch40 pipe with DX Engineering DXE-CAVS-3CS saddle clamp assembly, with 5/16" washers and 5/16-18 zinc-plated locknuts.
4. Turbine attaches to adapter plate with 3/8-16 x 1.25" flathead, hex socket drive, grade 5, zinc-plated steel bolt and permanent locitite.

Polar Permanent GPS Station		Part Number	Rev
Forgen 500 Side-Mount Pipe Adapter Plate		PPS-TF-010	B



UNAVCO, Inc.
POLAR SERVICES
6350 Nautilus Dr., Boulder CO 80301
303-381-7500, 303-381-7451 fax

Drawing: **S. White**
Engineering: **S. White**
Approval: **B. Johns**
Date Modified: **July 21 2011**

SHEET **1** OF **1**