


Disassembly of Frame for Shipping

BILL OF MATERIALS

- 80ft. 1.5" sch40 6061-T6 aluminum pipe
(4x 20ft. sections)
- 20 tee fitting, Kee Klamp 10-8
- 2 cross fitting, Kee Klamp 26-8
- 2 crossover fitting, Kee Klamp 45-8
- 52 5/16-18 x 3" Grade 5 zinc-plated hex head bolt
- 52 5/16-18 Grade 5 zinc-plated nylon-insert hex locknut

| REV | Description | Date | Appr. |
|-----|-------------------------|----------|-------|
| A | Initial Release | 6-11-09 | BJ |
| B | Added Bill of Materials | 11-21-09 | BJ |

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|---|--|--------------------|------------|
|  <p>UNAVCO, Inc. POLAR SERVICES 6350 Nautilus Dr., Boulder CO 80301 303-381-7500, 303-381-7451 fax</p> | | Part Number | Rev |
| | | PPS-TF-008 | B |
| <p>Drawing: S. White Engineering: S. White Approval: B. Johns Date Modified: Nov 21 2009</p> | | SHEET | OF |
| | | 4 | 4 |