1. Bolt through with 5/16-18 x 3" hex bolt and nylock nut.

2. Tolerance 1/16" unless noted.

3. See Sheet 4 for completed frame assembly and Bill of Materials.

Notes:

DETAIL A: TEE FITTING

- Vertical pipe connection point
- Horizontal pipe connection point
- 2x 3/8" nuts and bolts
- 3x self screws
- Cut at 1.5" long

DETAIL B: COLLAR FITTING

- Pipe collar cut from one cross fitting
- Horizontal pipe connection point
- 2x 3/8" nuts and bolts
- 3x self screws
- Cut at 1.5" long

DIA: FLANGE FOOT FITTING

- Pipe collar cut from one cross fitting
- Horizontal pipe connection point
- 2x 3/8" nuts and bolts
- 3x self screws
- Cut at 1.5" long

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