5. Sec Sheet 4 for Hill of Materials and Construction of Frame.

4. Whenever possible, align things such that screws face away from center of frame and ground-level things have clearance between things members.

- Insert 3/8-16 x 1.25" hex head bolt and nylock nut.
- Insert flush piece and bend till 90°.
- Insert top flange nuts and bend till 90°.
- Bend till 90°.

2. To assemble:

- D. Bolt thru with 5/16-18 x 3" hex bolt and nut
- C. Dill 0.7/16" then hinge and pipe at 45° to set screw
- B. Tilt set screw
- A. Insert piece until bottom-out

1. To assemble:

- D. Bolt thru with 5/16-18 x 3" hex bolt and nut
- C. Tilt set screw
- B. Dill 0.7/16" then hinge and pipe in conjunction with set screw
- A. Insert piece until bottom-out

NOTES:

DETAIL A: HINGE

DETAIL B: LEVING SUEET TEE

DETAIL C: TEE